

Emission Reporting

Prepared for: SMC St. Marys Cement Plant Community Liaison Committee Meeting

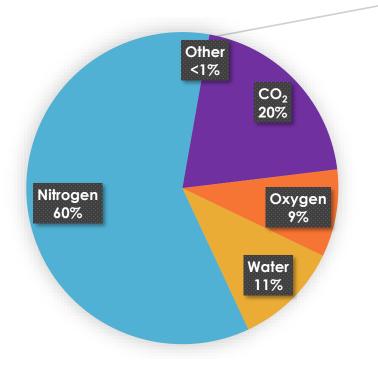
Presented by: Neil Chan, P.Eng. BCX Environmental Consulting December 11, 2020

Outline

- What is in the Kiln Stack Emissions?
- Odour Emissions from the Kiln Stack
- Emission Reporting Programs

What is in the Kiln Stack Emissions?

 The majority of kiln stack emissions are nitrogen, oxygen, carbon dioxide and water vapour.



- Other emissions (<1%) include:</p>
 - Carbon Monoxide (CO)
 - Nitrogen Oxides (NOx)
 - Sulphur Dioxide (SO₂)
 - Other Sulphur Compounds
 - Volatile Organic Compounds (VOCs)
 - Hydrochloric Acid (HCI)
 - Particulates
 - Ammonia (NH₃)
 - Metals
 - Polycyclic Aromatic Hydrocarbons (PAHs)
 - Dioxins & Furans (D&F)s

Odour Emissions from the Kiln Stack

- Odour is a complex issue and results predominantly from the raw materials (i.e. limestone)
- SMC reviews the NOx and SO2 emissions when an odour complaint is received, but no correlation between odour events and these contaminants have been identified
- Odours are not caused by one single particular contaminant
- Occasional odour testing is performed by SMC at request of the Ministry

Emission Reporting Programs

The St. Marys Cement plant is required to report <u>facility-wide</u> emissions on an annual basis to the following federal and provincial reporting programs:

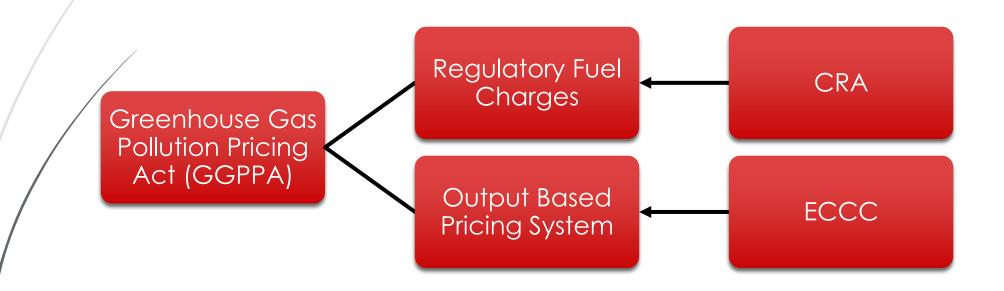
Reporting Program	Federal/Ontario	Contaminants
National Pollutant Release Inventory (NPRI)	Federal	Multiple
Toxic Reduction Act (TRA)	Ontario	Same as NPRI
Federal Greenhouse Gas Reporting Program (GHGRP) and Output Based Pricing System (OBPS)	Federal	GHGs
Ontario Greenhouse Gas Reporting Program (O. Reg. 390/18)	Ontario	GHGs
O. Reg. 194 Reporting	Ontario	NOx and SO ₂
Multi-Sector Air Pollutant Regulations	Federal	NOx and SO ₂

GHG Reporting Programs

- The St. Marys Plant is required to report/verify their GHG emissions annually for both federal and Ontario GHG reporting programs
- GHG emissions are estimated using emission factors with site specific inputs, including:
 - Raw material consumption rates
 - Clinker composition

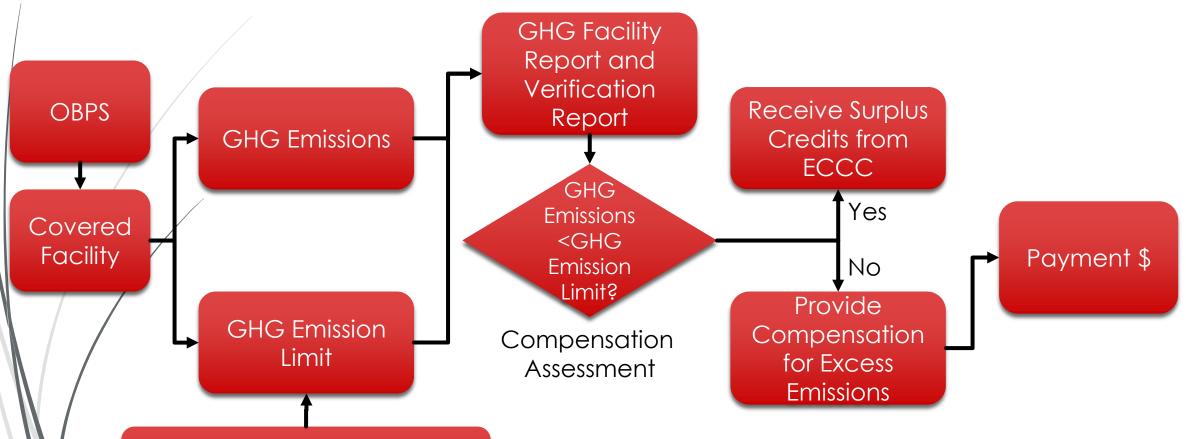
- Fuel consumption rates
- Fuel specifications

Overview of the Federal Carbon Pollution Pricing System – "Carbon Tax"





OBPS "Carbon Tax" Flow Diagram



Output-Based Standards (OBS) x Production

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The St. Marys Plant has joined the OBPS as a mandatory participant in 2019 and is currently paying "carbon tax"

Thank you!

Please email your questions to St. Marys Cement after the meeting.



